BCAA-IOSH WSH Conference 2025 – Shaping the Future of WSH: Innovation, Culture and Resilience in Built Environment



EXPAND Construction's Safety Transformation: Leveraging Technology & Innovation to Build Safety Culture

Richard Tan

Corporate Senior EHS Manager, Head of Department (EHS) EXPAND Construction Pte Ltd



Our Presence (Infrastructure)





Construction Of NS Square at Marina Bay



Lion Grove SuperTrees - Completed

NS Square: A Future Iconic Venue located at Marina Bay Singapore which is currently built by EXPAND CONSTRUCTION PTE LTD, NS Square is set to become a landmark in Singapore's Downtown Core area.

- Client: Ministry of Defense
- Contract Period: 27 Sep 2023 2027



Marina Bay Promenade - Completed



Esplanade Waterfront Theatre - Completed

Our Presence (Infrastructure)





Mandai Stormwater & Boardwalk - Completed



Lee Kong Chian Natural History Museum - Completed

The Mandai Stormwater & Boardwalk (MSB) showcases Expand Construction's excellence across multiple fronts—safety, innovation, productivity, and community impact.

MSB achieved:

- WSH SHARP Award for Year 2022 to 2024
- WSH Innovation Award 2024 for Dynamic Glider System
- SCAL Productivity & Innovation Award 2023



Tuas Electrical Substation - Completed

Our Presence (Residential)

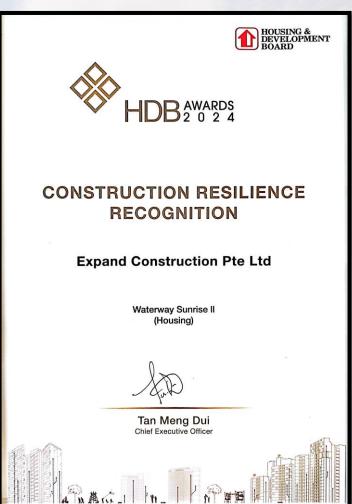




HDB Punggol East 48 - Completed

Constructed during the COVID-19 pandemic, EXPAND pushed through amidst unprecedented challenges — including manpower shortages, material supply disruptions, and heightened safety protocols — to successfully complete the HDB Punggol East C48 project.

The team's unwavering commitment to progress and resilience was recognized with the prestigious **HDB Construction Resilience Award**.



Our Presence (Residential)



Evaluation of govt construction tenders to give safety more weight

Bonuses will also be given to some firms and workers with good safety record

SATURDAY, FEBRUARY 3, 2024 | THE STRAITS TIMES

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HDB Hougang Citrine N1 C15 - Completed

The HDB Hougang Citrine N1C15 project—The construction site upheld exemplary health and safety standards, earning the prestigious WSH SHARP Award Recognition 2024 and hosted Senior Minister of State for Ministry of Manpower Mr Zaqy Mohamad & Senior Minister of State for Ministry of National Development **Mr Tan Kiat How**, showcasing some of our best WSH Technology.

Core Values & Pillars of Foundation



Expand is dedicated to providing value for every client.

Safety is our Business. Expand continues to promote, provide and propagate our 4 Pillars for Safe
Operational Culture:

 Providing a sustainable, safe and beautiful site at all times as No Work is more urgent or important than Working Safely.

 Providing a Safe culture and environment where everyone comes to work happy, works safely, goes home happy and looks forward to work the next day.

Inspiring all to drive 1A.Active Management,
 Sustainable Solutions and 3E.Expands
 Efficiency & Effectiveness in our Business approach.

4. Applying our 3R Safety Principles (Remind, Reward & Remove) in Resources management.

Von Lee Chairman and CEO Expand Group of Companies





1A – Active Management (Policy & Initiative)





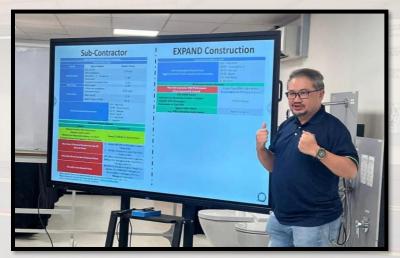
Managing Director Safety Walk-the-Talk



Project Quarterly WSH Committee with Sub-Contractors' TOP Management

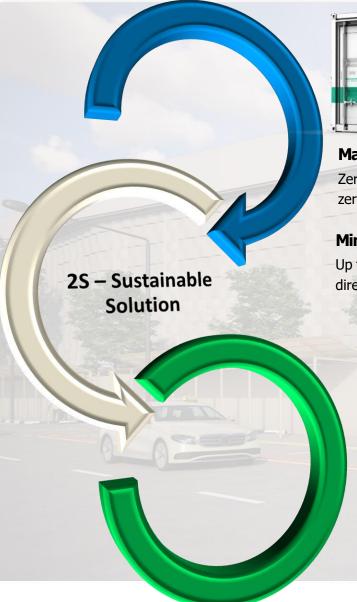


Virtual Reality (VR) Application



Corporate Surveillance - S.A.P. Framework

2S – Sustainable Solution (Embracing Technology)





Maximise Productivity

Zero recharging downtime and nearzero annual maintenance downtime

Minimise Carbon Footprint

Up to 85% carbon reduction & zero direct NO_X , PM & SO_2 fumes



Ultra Low Noise Footprint

30 times quieter, enabling use during noise sensitive hours

Enhance On-Site Safety

Eliminate diesel fire hazards & reduce on-site diesel storage quantity





Green Energy Enabler e.g. BESS

Environmental FY 2024 Progress Total Energy Consumption 137,569 kwH Total absolute GHG emissions of Scope 1 and Scope 2 2441.517 tCO₂e Total Water Consumption 158,629 m³

Carbon Footprint Tracking

	Conventional	Trolley in Drain Type A	Trolley on Rails Type B
Production	8 men yield 4m/day	4 men yield 12m/day	4 men yield 12m/day
Operating Cost (\$97/manday)	\$194/m	\$32/m	\$32/m
Trolley Cost (incl. design)	-	\$2,500	\$2,000
Implementation Cost	-	-	\$72.1/m (Rail material: \$52.7/m) (Rail instal'n: \$19.4/m)
Total Costs	\$194/m (97mdx8men/4m)	\$32/m + \$2,500 sunken cost (recoverable after 20m of transfers)	\$104/m + \$2,000 sunken cost (recoverable after 22m of transfers)
		Savings of \$162/m i.e. reduction by 5x	Savings of \$90/m i.e. reduction by 0.8x

Cost Benefit Analysis

3E – Expand Efficiency & Effectiveness with Technology





Drone



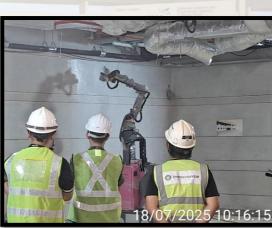
Robotic Concrete Leveler



VSS AI



Robotic Spray Painter



Core Values & Pillars of Foundation – 3R Principle



3R Safety Principle

Remind All Personnel Reward All Good Practices Remove All Hazards

Culture – Top-Down Principles







Project Directors / Assistant Project Directors



Project Managers / Construction Managers



Workforce

Top-Down Approach

CHANGE REQUIRES TOP-DOWN LEADERSHIP ACTIONS WITHVISIBILITYAND COMMUNICATION -EMPOWER THE TEAM





Annual WSHO Conference









Safety Assessment Performance (SAP) Framework

Safety Assessment Performance (SAP) Framework

Sub-Contractor

3R System

3K System						
Corporate Surveillance Audit						
Demerit Points Table						
Severity	Type of Incident		Demerit Points	Accumulated Demerit Points		
Potential Harm	Non-critical Non-compliances		1 DP each			
	Stop Work Order		15 DP			
Severe Harm	Critical non-compliances (Imminent Danger)		10 DP each			
Severe narm	Dangerous Occurrences		20 DP			
	Death / Injury to Public		50 DP			
Total Accumulated Demerit Point			>50 – Very Poor 30-49 – Unsatisfactory 20-29 – Average 10-19 – Good 1-9 – Very Good 0 – Excellent			
	3R Schem					
	Reviewed on Quar	terly E	Basis			
Accumulated Points		Consequences				
Maintain Excellent WSH Performance Maintain bizSAFE Level 4 Maintain Zero Reportable Incidents / Accidents		Reward \$2000.00 on Quarterly Basis				
More than 19 Demerit Point but less than 30 Demerit Points		Initiate IMP-OPN-11 EHS Administrative Charge/Levy Written Instructions to Carry Out Safety Improvements				
More than 30 but less than 49 Demerit Points		IMP-OPN-11 EHS Administrative Charge/Levy (Section 11) + Management Accountability to Managing Director				
50 and/or more Demerit Points		(S	-OPN-11 EHS Administr Section 11) + IMMEDIAT Accountability to Manag Management Dis	E Management ging Director +		

EXPANDians

3R System





Rewarding our Staffs & Sub-Contractors with Excellent Safety Performance SAP's Award



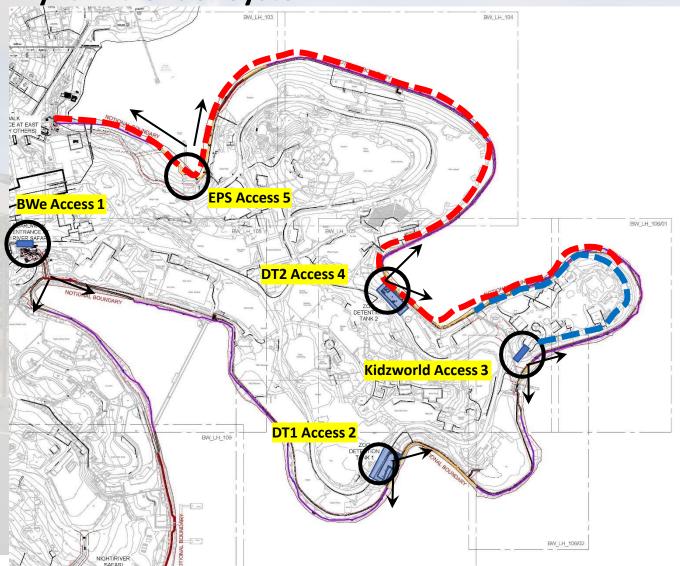


Dynamic Glider System

Boardwalk Phase 3

Total distance: 3.3Km

Service road





Site Constraints:

- As part of the Environmental Management & Monitoring Plan (EMMP) and public safety interfacing requirements for the Mandai Rejuvenation Project, the use of machinery for transporting and delivering construction materials is significantly restricted.
- Consequently, the construction of the boardwalk relies heavily on the efficiency of manual material transfers and labour-intensive methods.
- This constraint demands meticulous planning and coordination to ensure uninterrupted progress while maintaining compliance with environmental and public safety standards.

Dynamic Glider System – Challenges





Day	Time	Remarks	
Monday	08:00 am to 06:00 pm	NO NEED ANY PRIOR PERMISSION	
Tuesday	08:00 am to 06:00 pm		
Wednesday	08:00 am to 06:00 pm		
Thursday	08:00 am to 06:00 pm		
Friday	07:00 am to 08:00 am	SPECIAL PERMISSION NEED TO BE TAKEN IN	
Saturday	07:00 am to 08:00 am		
Sunday	07:00 am to 08:00 am	ADVANCE	

- Interface with live parks' operation (Zoo & Night Safari)
- Locations selected with minimal impact to guest experience and animal welfare





Dynamic Glider System – Challenges







Weight of Footing: 120 to 140 kg Manpower Required: 6 to 8 workers

Dynamic Glider System – PE ENDORSEMENT ON DESIGN





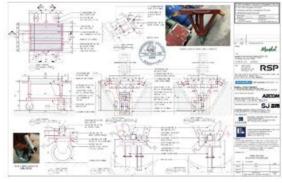
Steel trolly



Shifting of Rock-rolls

PE endorsement on design

Type A trolley



Engineering Innovation 1



Steel trolly 02

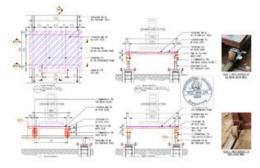




Shifting of materials

PE endorsement on design

Type B trolley



Engineering Innovation 2

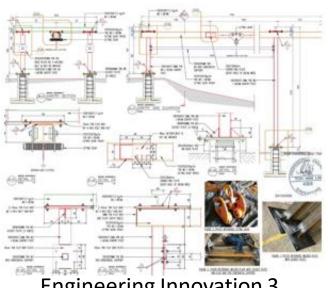


Unloading of footings



Unloading of footings on a slope area

PE endorsement on design



Engineering Innovation 3

Dynamic Glider System – Sustainable Solutions



Gantry & Chain Block (Pulley System) only used at localized terrain



- There is <u>Type A</u> trolley which is deployed to transfer materials, on existing C7 Vdrain, from unloading station to the necessary positions alongside the drain.
- This method only required the investment on a trolley and one person is needed to pull the trolley.

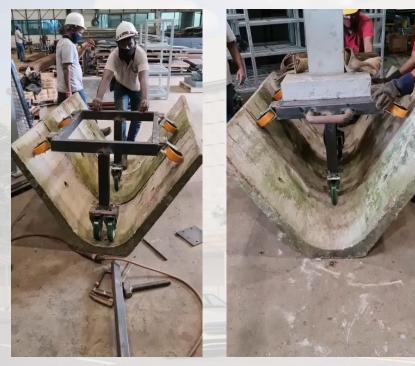




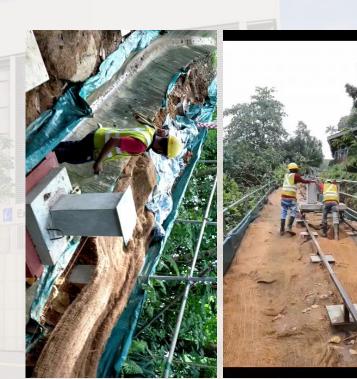
- Along the corridor without C7 V-drain, Type B trolley is deployed.
- Temporary rails are fitted onto installed footings, and trolley placed on the rails and glides from the unloading point to the placement location.

Dynamic Glider System – Implementation





Fabrication of Trolley in V-Drain



Actual Implementations



Gantry Implementation

Implementation of Dynamic Glider System



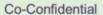
Dynamic Glider System

[Mechanical Handling Devise - Trolley, Pulley & Roller]

Mandai Rejuvenation Project Boardwalk Construction along Reservoir

for WSH Innovation Awards 2024





Dynamic Glider System – Advantages

EXPAND CONSTRUCTION PTE LTD

Innovation

- Transferring heavy materials over 3.3km made easier and safer
- Mitigate <u>labour intensive</u> process
- Accessing <u>difficult terrains</u> along shoreline simplified via drains and rails

Impact of Solution/Technology:

- The adopted solution has **improved the productivity** of materials transportation by 500%.
- And most importatly enhance the safety of the personnel mitigating the ergonomic hazards due to prolonged handling of heavy weights undertaking the manual handling.

Productivity

- Reduction in workforce
- Savings to operating costs
- Time savings

Safety Milestones & Achievements

BCA CONSTRUCTION EXCELLENCE AND

EXPAND

BCA CONSTRUCTION PRODUCTIVITY(GOLD) AWARDS 2019



Project : Sembawang N1C2 EastBrook@Canberra

(Excellence)



Project : Hougang N9C19
Buangkok Edgeview
(Gold)

Safety Milestones & Achievements

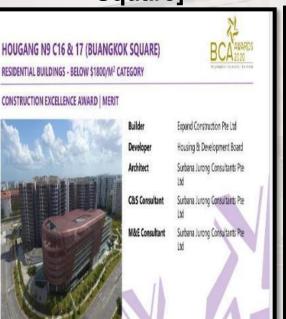


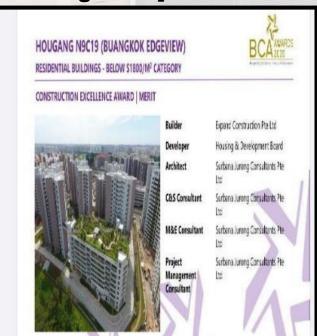
BCA CONSTRUCTION EXCELLENCE AWARDS 2020

Project: Hougang N9 C16&17 [Buangkok Square]

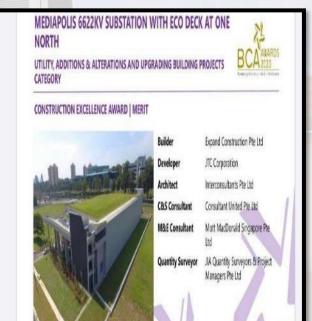
CONSTRUCTION EXCELLENCE AWARD | MERIT

Project: Hougang N9C19 [Buangkok **Edgeview**]





Project: Mediapolis 66/22KV Substation at OneNorth



Project: Ayer Merbau 66KV Electrical Sub-Stn at Jurong Island



Safety Milestones & Achievements



2025

WSH SHARP Award –NSSQ

WSH SHARP Award –UPGRADING WORKS FOR TOILETS

WSH SHARP Award - Hougang Citrine N1C15

WSH SHARP Award - Changi East Package 2,D2012-00180-40

2024

NEA Recognition Award 2024 for Achieving Zero Accident at IWMF

HDB Construction Safety Award - Upgrading Projects at G29K

HDB Construction Safety Award (Merit) - Sengkang N4C22 & 23

bizSAFE Partner Awards

Innovation Award for Dynamic Glider System at Mandai Lake

WSH SHARP Award - Mandai Boardwalk at Mandai Lake

WSH SHARP Award - Bidadari Park with Underground Reservoir

WSH SHARP Award - Hougang Citrine N1C15

WSH SHARP Award - Changi East Package 2, D2012-00180-40



2023

SCAL Productivity & Innovation Award (PIA) – Silver WSH SHARP Award - Mandai Stormwater & Boardwalk at Mandai Lake

WSH SHARP Award - Changi Naval Base Project (Package 2) WSH SHARP Award - 230kV / 66kV Electrical Substation for **Integrated Waste Management Facility**

WSH SHARP Award - Sengkang N4C22 & 23 at Fernvale Road WSH SHARP Award - HDB D&B HIP G29K @ Simei & Serangoon North

WSH SHARP Award - Integrated Park & Underground Reservoir **Project**

NEA ECO (SCS) Merit Awards (2 EXPAND employees)

2022

WSH SHARP Award - HDB Punggol North Contract 11 & 12 WSH SHARP Award - Mandai Stormwater & Boardwalk at Mandai Lake

WSH SHARP Award - Changi Naval Base Project WSH SHARP Award - 230kV / 66kV Substation for IWMF

BUILDING SAFETY AS OUR BUSINESS **CLOSURE SHARING**



THE END